INCH-POUND
MIL-PRF-8805/76G
3 September 1999
SUPERSEDING
MIL-S-8805/76F
10 March 1993

PERFORMANCE SPECIFICATION SHEET

SWITCHES, SENSITIVE, 2 CIRCUIT (5 AMPERES) OR SPST (8 AMPERES), UNSEALED

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification and MIL-PRF-8805

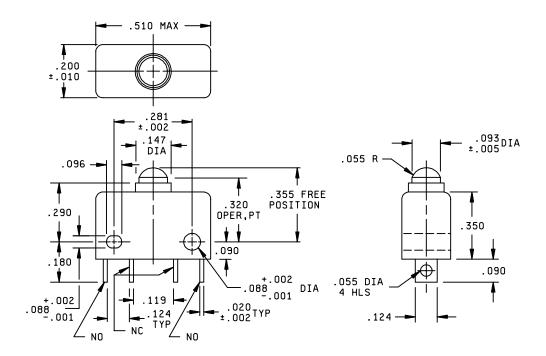
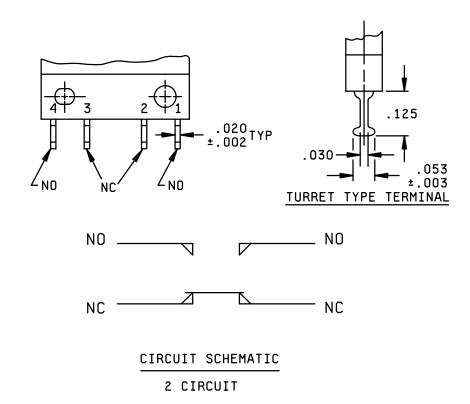


FIGURE 1. Dimensions and configuration.



Inches	mm	Inches	mm
.001	0.03	.096	2.44
.002	0.05	.119	3.02
.003	0.08	.124	3.15
.005	0.13	.125	3.18
.010	0.25	.147	3.73
.020	0.51	.200	5.08
.030	0.76	.281	7.14
.053	1.35	.320	8.13
.055	1.40	.350	9.02
.088	2.24	.355	9.03
.090	2.29	.510	12.95
093	2.36		

NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Unless otherwise specified, tolerance is $\pm .015$ (0.38 mm).

FIGURE 1. <u>Dimensions and configuration</u> - Continued.

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REQUIREMENTS:

Dimensions and configurations: See figure 1.

Enclosure design: 1 (unsealed).

Temperature characteristic: 2 (-65°C to +125°C).

Shock type: M (100 g, test condition I, method 213 of MIL-STD-202).

Vibration grade: 2 (10 Hz to 2,000 Hz).

Weight: .003 pound maximum.

Operating characteristics:

Free position .355 inch \pm .015 (see figure 1).

Actuating force 8 ounces maximum. ±20 percent variation from specified values

acceptable after test.

Overtravel .004 inch minimum. ±20 percent variation from specified values

acceptable after test.

Movement differential .010 inch minimum. ±20 percent variation from specified values

acceptable after test.

Operating point .320 inch \pm .015 inch (see figure 1).

Strength of actuator: 10 pounds.

Terminal strength: 5 pounds, all directions.

Dielectric withstanding voltage:

Sea level: 1,000 V rms initial.

1,000 V rms between all terminals and mounting plate after endurance test.

Altitude: 70,000 feet - 400 V rms.

Mechanical endurance: 100,000 cycles.

Electrical endurance: 50,000 cycles.

Electrical ratings: See table I.

Part or Identifying Number (PIN): See table II.

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TABLE I. Electrical ratings.

	Sea level, 28 V dc		70,000 feet, 28 V dc	
Load	SPST		SPST	
	(NO or NC)	2 circuit	(NO or NC)	2 circuit
	(amperes)	(amperes)	(amperes)	(amperes)
Resistive	8	5	8	5
Inductive	5	3	3	2
Motor	5			
Lamp	1			

TABLE II. PIN and terminal configurations.

PIN	Terminal configuration
MS27257-1	Spade type
MS27257-2	Turret type

QUALIFICATION:

Group submission: See table III.

TABLE III. Group submission.

PIN	Examination or test	Extent of approval
1 114	Examination of test	арріочаі
MS27257-1	Qualification inspection table of MIL- PRF-8850	
MS27257-2 (2 sample units)		

Custodians:

Army - CR

Navy - EC Air Force - 11

DLA - CC

Preparing activity: DLA - CC

(Project 5930-1691-023)

Review activities:

Army - AR, AV, MI

Navy - AS, MC, OS, SH

Air Force - 19, 99